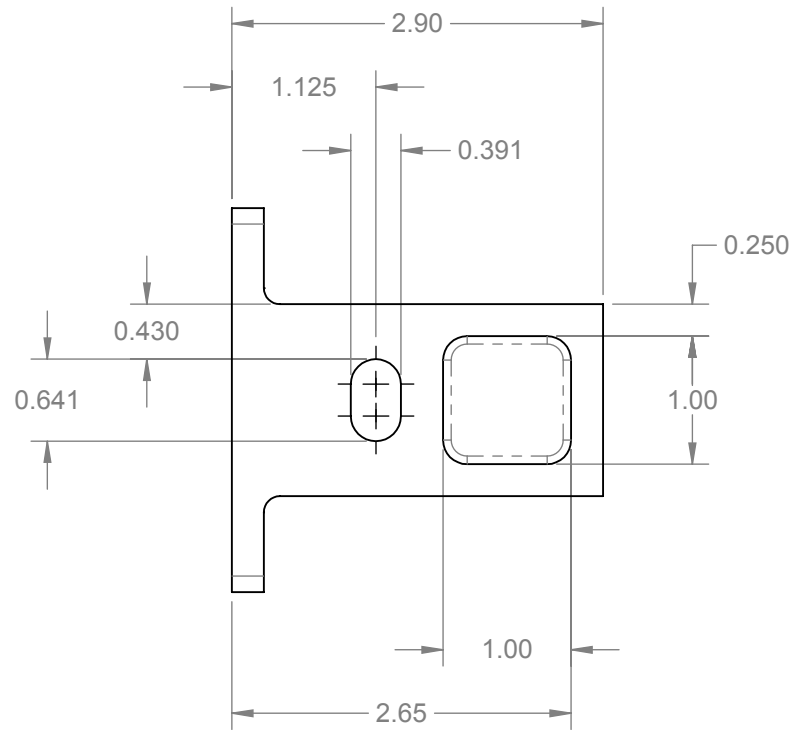


D5841-1 FORWARD FITTING
(DERIVED FROM AERO DESIGN P/N 60621-01)

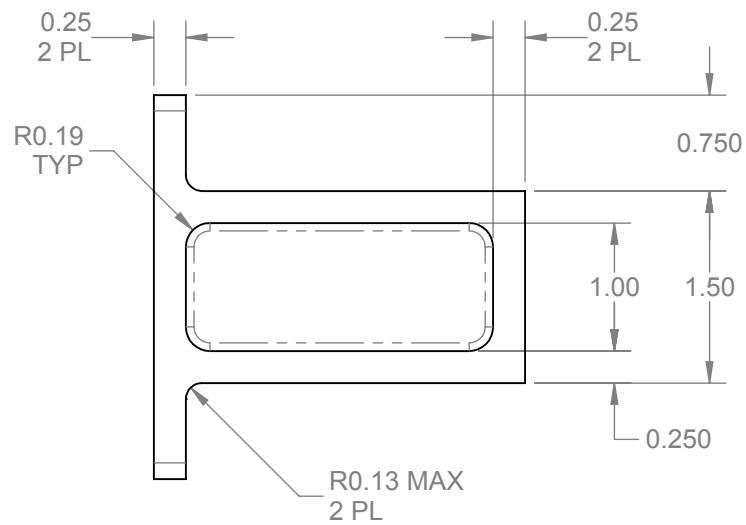
- NOTES:**
- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
PER QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)
OR ASTM B211 OR ASTM B221
REF DART SPEC M6061T6B
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 SECTION 4.1
PRIME PER DART QSI 005 SECTION 4.2.1
PAINT WHITE PER DART QSI 005 SECTION 4.2.2
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5841-1" AND SERIAL NUMBER PER DART QSI 044 SECTION 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 7) WEIGHT: 1.34 lbs
 - 8) ENGRAVE TEXT TO MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
 - 9) ALL NON DIMENSIONED FEATURES PER CAD FILE "D5841-1 REV. A .STEP"
 - 10) MASK ALL HOLES AND SLOT PRIOR TO PRIME AND PAINT FINISH

APPROVED BY DESIGN MANAGER

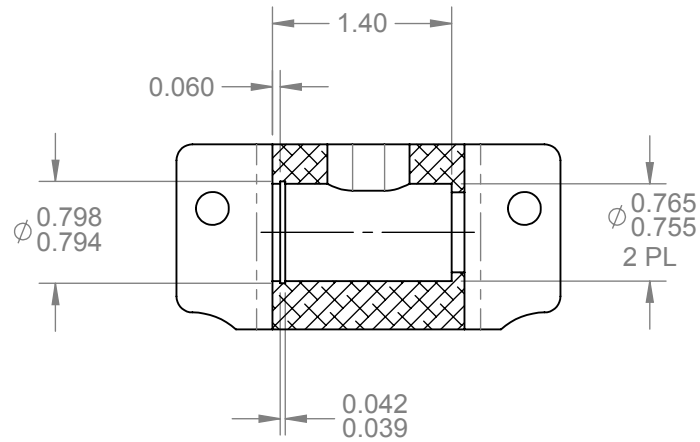
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| A | NEW ISSUE | | KPT | 20.01.30 |
| REV. | DESCRIPTION | | BY | DATE |
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | | |
| DRAWN | KPT | | | |
| CHECKED | ZF | DRAWING NO. | REV. A | |
| MFG. APPR. | FK | D5841 | SHEET 1 OF 2 | |
| APPROVED | NO | TITLE | SCALE | |
| DE APPR. | | FORWARD FITTING | NTS | |
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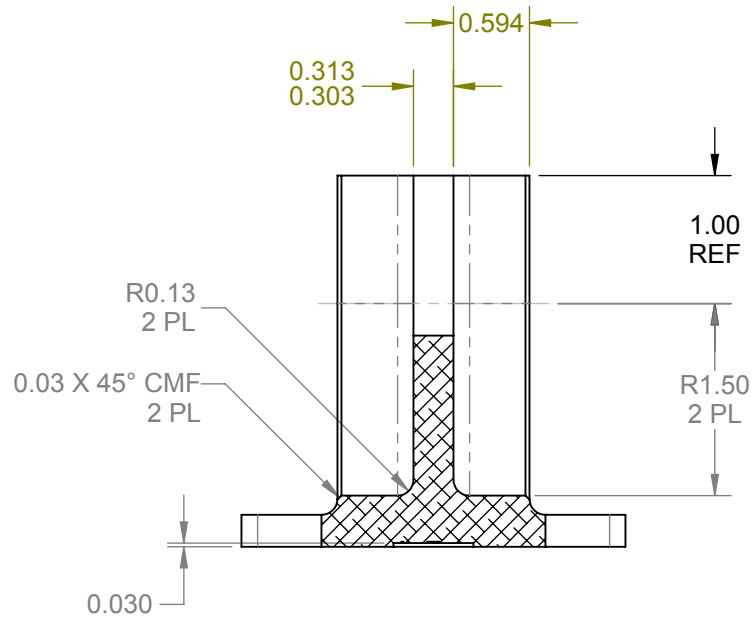
VIEW D-D
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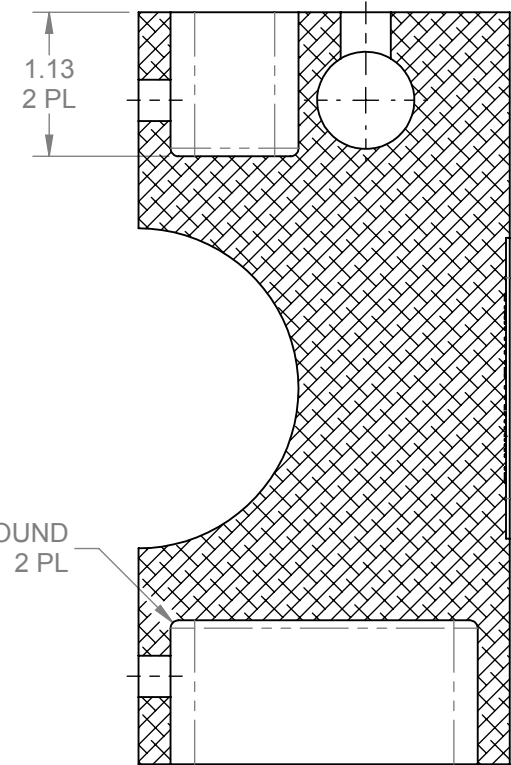
VIEW E-E
SCALE 1.33X



SECTION A-A
SCALE 1.33X



SECTION C-C
SCALE 1.33X



SECTION B-B
SCALE 1.33X

APPROVED BY DESIGN MANAGER

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|------------|----------|--|--------|
| DESIGN | KPT | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | KPT | | |
| CHECKED | ZF | DRAWING NO. D5841 | REV. A |
| MFG. APPR. | FK | SHEET 2 OF 2 | |
| APPROVED | NO | TITLE | SCALE |
| DE APPR. | | FORWARD FITTING | NTS |
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